

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE Enited States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.usplo.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOX: KET NO.	CONFIRMATION NO.	
10/620,089	07/14/2003	Philip Roland Lacourt	HP0083USNA	7408	
23906	7590 02/07/2005			EXAMINER	
E I DU PONT DE NEMOURS AND COMPANY			ZACHARIA, RAMSEY E		
LEGAL PATENT RECORDS CENTER BARLEY MILL PLAZA 25/1128 4417 LANCASTER PIKE WILMINGTON, DE 19805			ART UNIT	PAPER NUMBER	
			1773		
			DATE MAILED: 02/07/2005		

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	10/620,089	LACOURT, PHILIP ROLAND				
Office Action Summary	Examiner	Art Unit				
	Ramsey Zacharia	1773				
The MAILING DATE of this communication app						
Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	nely filed s will be considered timely. the mailing date of this communication. O (35 U.S.C. § 133).				
Status						
1)⊠ Responsive to communication(s) filed on <u>10 January 2005</u> .						
2a)⊠ This action is FINAL . 2b)☐ This	his action is FINAL . 2b) This action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) ⊠ Claim(s) 1-15 and 20-26 is/are pending in the a 4a) Of the above claim(s) is/are withdraw 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1-5,9,11-15 and 21-26 is/are rejected. 7) ⊠ Claim(s) 6-8,10 and 20 is/are objected to. 8) □ Claim(s) are subject to restriction and/or	vn from consideration.					
Application Papers						
9) The specification is objected to by the Examiner	r.					
10)⊠ The drawing(s) filed on <u>14 July 2003</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the priori application from the International Bureau * See the attached detailed Office action for a list of 	s have been received. s have been received in Application ity documents have been received (PCT Rule 17.2(a)).	on No d in this National Stage				
Attachment(s)						
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa					

DETAILED ACTION

1. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claim Language

2. The applicant is requested to change the term "copolymer" on line 6 in each of claims 4-8 to the term --polymer-- since polytetrafluoroethylene is not a copolymer but a homopolymer.

Claim Rejections - 35 USC § 102

3. Claims 1-3, 11-13, 21, and 22 are rejected under 35 U.S.C. 102(b) as being anticipated by Effenberger et al. (U.S. Patent 5,238,748).

Effenberger et al. teach a laminate comprising a layer of polyimide, a fluoropolymer layer, and an adhesive layer (column 4, lines 42-47). The adhesive of the adhesive layer may be a thermally compatible TFE copolymer, such as PFA, or a blend of the thermally compatible TFE copolymer and PTFE (column 4, lines 45-50). The blend should contain at least 40 vol% (~ 40 wt%) of PTFE (column 6, lines 14-15), i.e. as much as 60% of the thermally compatible TFE copolymer. The PFA has a melting point of 305 °C (column 6, lines 6-7). The laminate may be used as tape-wrapped insulation for wires (column 7, lines 39-44). The polyimide layer has a thickness of 0.5-2.0 mil, i.e. \sim 12.5-50 μ m (column 5, lines 58-59). In the embodiment of Example 1, the thicknesses of the layers are as follows: 2 mil (i.e. \sim 50 μ m) for the polyimide layer, 0.05 mil (\sim 1.25 μ m) for the adhesive layer, and 0.5 mil (\sim 12.5 μ m) for the fluoropolymer

Page 3

Art Unit: 1773

layer (column 6, 42-47). A PTFE dispersion is coated on the adhesive layer to form a PTFE layer having a thickness of 0.5 mil thick (\sim 12.5 μ m) (column 6, lines 47-50). This PTFE layer reads on the exterior layer of instant claim 2. The laminate is then baked and thermally treated which should result in at least a partial sintering of the PTFE dispersion particles (column 6, line 52-column 7, line 8).

Claim Rejections - 35 USC § 103

4. Claims 4, 5, 9, 14, 15, 23, 24, and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Effenberger et al. (U.S. Patent 5,238,748).

Effenberger et al. teach all the limitations of claims 4, 5, 9, 14, 15, 23, 24, and 26, as outlined above, except for specifying that the fluoropolymer layer on the opposite side of the polyimide layer from the PTFE layer comprises FEP. In the embodiment of Example 1, this layer is formed from a blend of PTFE and PFA. Effenberger et al. also do not teach the addition of one of the additives recited in instant claim 26 into the polyimide layer.

Regarding claims 4, 5, 9, 14, 15, 23, and 24, Effenberger et al. do teach the equivalence of thermally compatible TFE copolymers (preferably PFA and FEP) and blends of PTFE with the thermally compatible TFE copolymers (column 4, lines 42-50). That is, Effenberger et al. show that FEP and blends of PTFE and PFA are functionally equivalent materials for the practice of their invention. Therefore, because these two materials were art-recognized equivalents at the time the invention was made, one of ordinary skill in the art would have found it obvious to substitute FEP for one of the PTFE/PFA blend layers.

Application/Control Number: 10/620,089

Art Unit: 1773

Regarding claim 26, Effenberger et al. teach the addition of carbonates that evolve carbon dioxide, minerals containing water of hydration, and polymers that decompose without producing carbonaceous or other conductive by-products to improve the arc tracking properties of the laminate (column 5, lines 9-27). While Effenberger et al. teach the incorporation of these additives into the fluoropolymer layers as opposed to the polyimide layer, Effenberger et al. also notes that it is well known in the art that polyimide films can also suffer catastrophic failure as a result of arc tracking (column 1, line 57-column 2, line 4). Therefore, it would have been obvious to one skilled in the art to incorporate additives (such as carbonates that evolve carbon dioxide, minerals containing water of hydration, and polymers that decompose without producing carbonaceous or other conductive by-products) into the polyimide layer to improve the arc tracking properties of polyimide layer, and thus the laminate as a whole.

Page 4

5. Claim 25 is rejected under 35 U.S.C. 103(a) as being unpatentable over Effenberger et al. (U.S. Patent 5,238,748) in view of Herbreteau (U.S. Patent 4,271,226).

Effenberger et al. teach all the limitations of claim 25, as outlined above, except for the degree of overlap when insulating wire by wrapping the laminate around the wire.

Herbreteau is directed to insulation for a cable formed by wrapping a tape around the cable (abstract). Herbreteau teaches that the level of insulation required is a function of the degree of overlap (column 4, lines 13-22). That is, the degree of overlap is a results effective variable that affects the level of insulation provided. It would have been obvious to one having ordinary skill in the art at the time the invention was made to optimize the degree of overlap when wrapping the tape of Effenberger et al. around a wire depending on the level of insulation

required, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2nd 272, 205 USPQ 215 (CCPA 1980).

Allowable Subject Matter

6. Claims 6-8, 10, and 20 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. The reasons for the indication of allowable subject matter was put forth in the Office action mailed 01 October 2004.

Response to Arguments

7. Applicant's arguments filed 10 January 2005 have been fully considered but they are not persuasive.

The applicant argues that Effenberger et al. do not teach or suggest a bonding layer containing pure PFA or a blend with more than 50% PFA.

This is not persuasive for the following reasons. While the use of PTFE in the adhesive may be preferred, the teachings of a reference are not limited to preferred embodiments.

Effenberger et al. explicitly teach that the laminate comprises "an adhesive of PTFE, thermally compatible TFE copolymers, or blends thereof" (see column 4, lines 45-47). That is, the adhesive may comprise thermally compatible TFE copolymers, such as PFA, in the absence of PTFE. Moreover, Effenberger et al. explicitly teach that the blends of PTFE and TFE copolymer may contain as little as 40% PTFE with the remainder being the TFE copolymer (see column 6, lines 14-16).

Application/Control Number: 10/620,089 Page 6

Art Unit: 1773

Conclusion

8. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a).

Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ramsey Zacharia whose telephone number is (571) 272-1518. The examiner can normally be reached on Monday through Friday from 9 to 5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Deborah Jones, can be reached on (571) 272-1535. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

Application/Control Number: 10/620,089 Page 7

Art Unit: 1773

applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Primary Examiner
Tech Center 1700